DIGITAL ALLOY DISPENSER TROUBLESHOOTING FLOWCHART

START HERE

PLUG IN UNIT AND TURN ON POWER

- Control is on
  - Yes: Replace thermocouple or open connection
  - No: Replace cartridge heater

- Replace fuse
  - Bad: Turn power off, unplug unit, check fuses
    - Good: Replace control
    - Bad: Replace triac
      - Off: Replace triac
      - On: Replace triac

- Turn switch on
  - No: Replace cartridge resistance
  - Yes: Replace heater

CHECK CORD PLUG AND SWITCH

- Does outlet have power
  - Yes: Replace triac
  - No: Replace triac

CHECK ROOM CIRCUIT BREAKER

- Replace triac
  - No: Replace triac
  - Yes: Unplug unit

UNPLUG UNIT

- Does inside wall of pot get hot
  - Yes: Unit is good, adjust temperature
  - No: Replace heater or resistance

HEATER OK